



SPRAY PLAST[®]

Level 5 Primer/Surfacer

Product Category:

Level 5 Primers

Product Name:

SPRAY PLAST[®]

Manufacturer:

TWI

300 W. Norton Ave.

Eustis, FL 32726

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☎ (352) 357-8282

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www.twidursystem.com



5 Gal Pail

55 Gal Drum
(Items not to scale)

275 Gal Tote

Product Description

SPRAY PLAST[®] is an interior, durable, mildew resistant level 5 drywall primer/surfacer, that when applied over a level 4 gypsum wallboard finish achieves a level 5 finish. SPRAY PLAST[®] in accordance with GA-214/ASTM C-840 gypsum board finish specifications, achieves a level 5 finish, which is the highest quality drywall finish. SPRAY PLAST[®] is specifically formulated to equalize the porosity difference between the wallboard surface and joint compound, which will allow for final coat(s) of paint to dry at a uniform rate.

Advantages

SPRAY PLAST[®] is an economical, easy to sand, level 5 drywall primer/surfacer that is designed to eliminate joint flashing and hide minor surface imperfections. SPRAY PLAST[®] also replaces the primer and/ or first coat of paint. It also eliminates a costly two-step process of a skim coat over the entire gypsum wallboard surface and primer coat, in one spray application. SPRAY PLAST[®] is ideal for new drywall where abuse resistance and durability is a concern. SPRAY PLAST[®] over concrete block (CMU) works as an economical block filler, by spray and back-roll method, to push material in pores.

Surface Preparation

Surfaces shall be clean, dry, and free of grease, wax, dust, concrete releasing agents, and gloss.

1. New gypsum wallboard surfaces and accessories should be treated with *JOINT BUTTER* as per instructions, must be smooth and dry thoroughly prior to SPRAY PLAST[®] application.
2. Concrete, plaster, and masonry surfaces must be smooth and cured thoroughly, then sealed with *DS 750* 100% Acrylic Primer/Sealer prior to SPRAY PLAST[®] application. Prime rust areas with a rust-inhibiting primer. Allow new concrete to cure for 30 days.

Product Data

MATERIAL: Vinyl Acrylic

COLOR: White. May be tinted up to 1 oz. per gallon of universal colorant.

PRODUCT SENSITIVITY: Do not apply when temperatures are below 50°F or above 95°F.

MIXING: Stir material thoroughly.

DO NOT OVER-THIN PRODUCT.

APPLICATION: Airless spray machine. (1.25 gpm) using .023-.027 tip and 30 mesh filter.

COVERAGE: Approximately 100-150 ft² per gallon, depending on surface and equipment.

DECORATION: Dries to touch in 30-90 minutes under 75°F/50% relative humidity conditions.

NOT INTENDED AS FINAL COAT. SHOULD BE OVERPAINTED WHEN DRY.

STORAGE: Do not store material in direct sunlight, or in temperatures below 32°F.

Good storage conditions will allow up to 12 months shelf life.

PROTECT FROM FREEZING.

PACKAGING: 5 gallon pail, 55 gallon drum, and 275 gallon tote.

WARRANTY: If *SPRAY PLAST*[®] fails to perform as specified when applied according to specifications, TWI's liability shall be limited to refund of purchase price with proof of purchase.

Submittal Approval

Job Name: _____

Job Location: _____

Contractor: _____

Approved by: _____

Title: _____

Date: _____